



TECHNICAL BULLETIN #1901
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FOR IMMEDIATE RELEASE

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IMPORTANT TECHNICAL BULLETIN REGARDING INTERCOAT ABRASION

This is to announce an important change to the instructions regarding intercoat abrasion of our waterborne finish products, PALL-X 96 NEXGEN, PALL-X POWER, PALL-X GOLD. These finishes are designed to be used in conjunction with each other on the same project. Mixing and matching our finishes is encouraged when doing so best meets the needs of the project. However, these new instructions replace and supersede the instructions on the label for these products in instances where different products are used on the same project. The instructions remain unchanged when the same product is used for all coats on the same project. Failure to follow these new instructions may result in lack of adhesion.

Old Statement Regarding Intercoat Abrasion

If more than 24 hours has elapsed since the last finish coat was applied, the surface must be abraded prior to applying the next coat of finish in order to ensure adhesion. Use a 150-180 grit screen or sanding strips for best results. Vacuum and tack thoroughly with a lightly water-dampened lint-free cloth abrading.

NEW Statement Regarding Intercoat Abrasion

If using the same PALLMANN finish for all coats: *If more than 24 hours has elapsed since the last finish coat was applied, the surface must be abraded prior to applying the next coat of finish in order to ensure adhesion. Use a 120-180 grit screen or sanding strips for best results. **DO NOT** sand finer than 180 grit screen or sanding strip, finish failure may occur. Vacuum and tack thoroughly with a lightly water-dampened lint-free cloth abrading.*

If using a mixture of PALLMANN finish products: *The surface **MUST** be abraded prior to applying the next coat of finish regardless of the time frame between coats to ensure adhesion. Always use 120-180 grit screen or sanding strips for best results. **DO NOT** sand finer than 180 grit screen or sanding strip, finish failure may occur. Vacuum and tack thoroughly with a lightly water-dampened lint-free cloth after abrading.*

We will be placing this bulletin in every case of finish shipping from our headquarters in Aurora, Colorado to inform the users of our finishes. Please help us pass this message along quickly and in an efficient manner by informing your customer base and proper personnel. If there are any questions please contact your local PALLMANN Territory Manager.

Best Regards

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